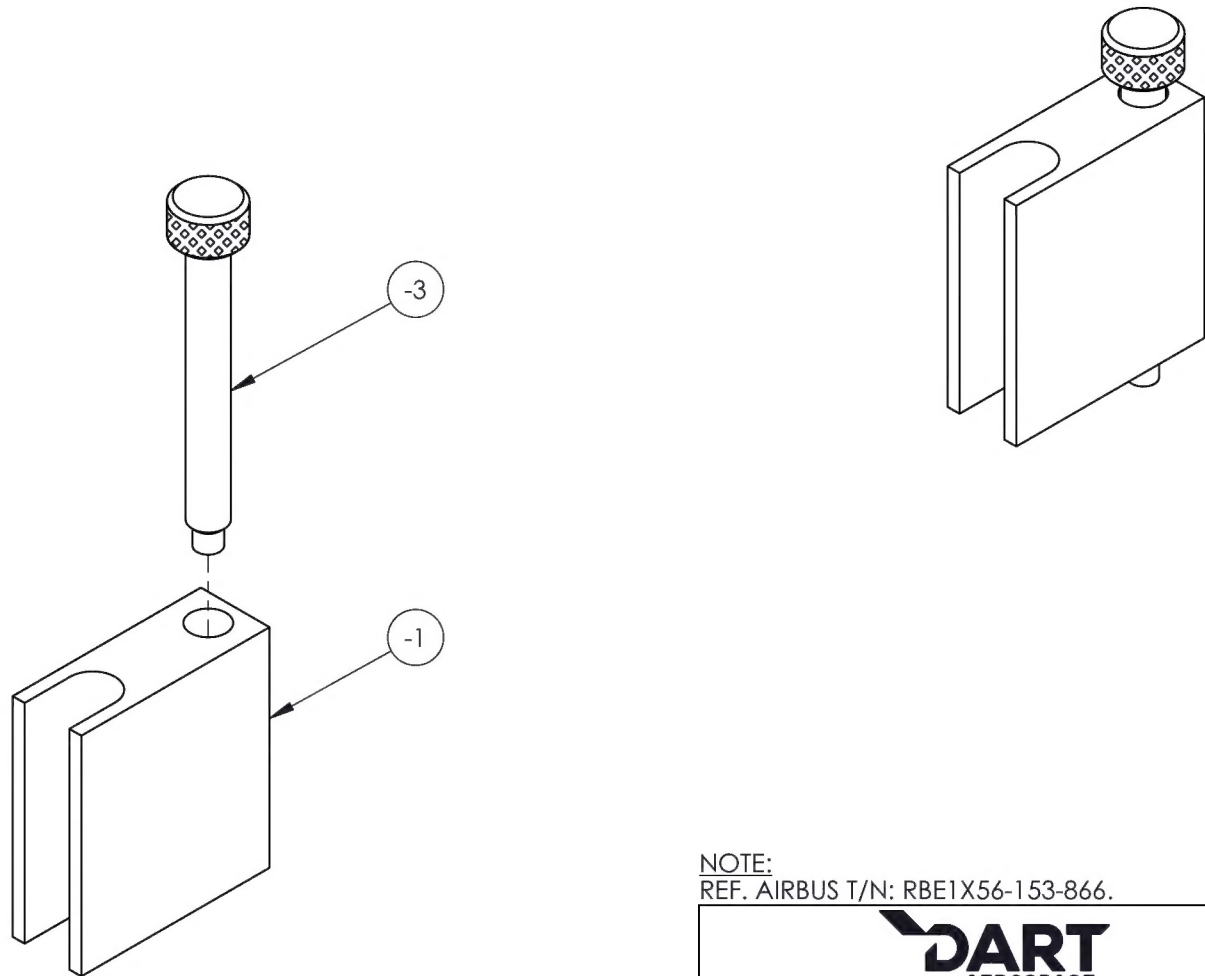


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/20/2016	DPD	JAG



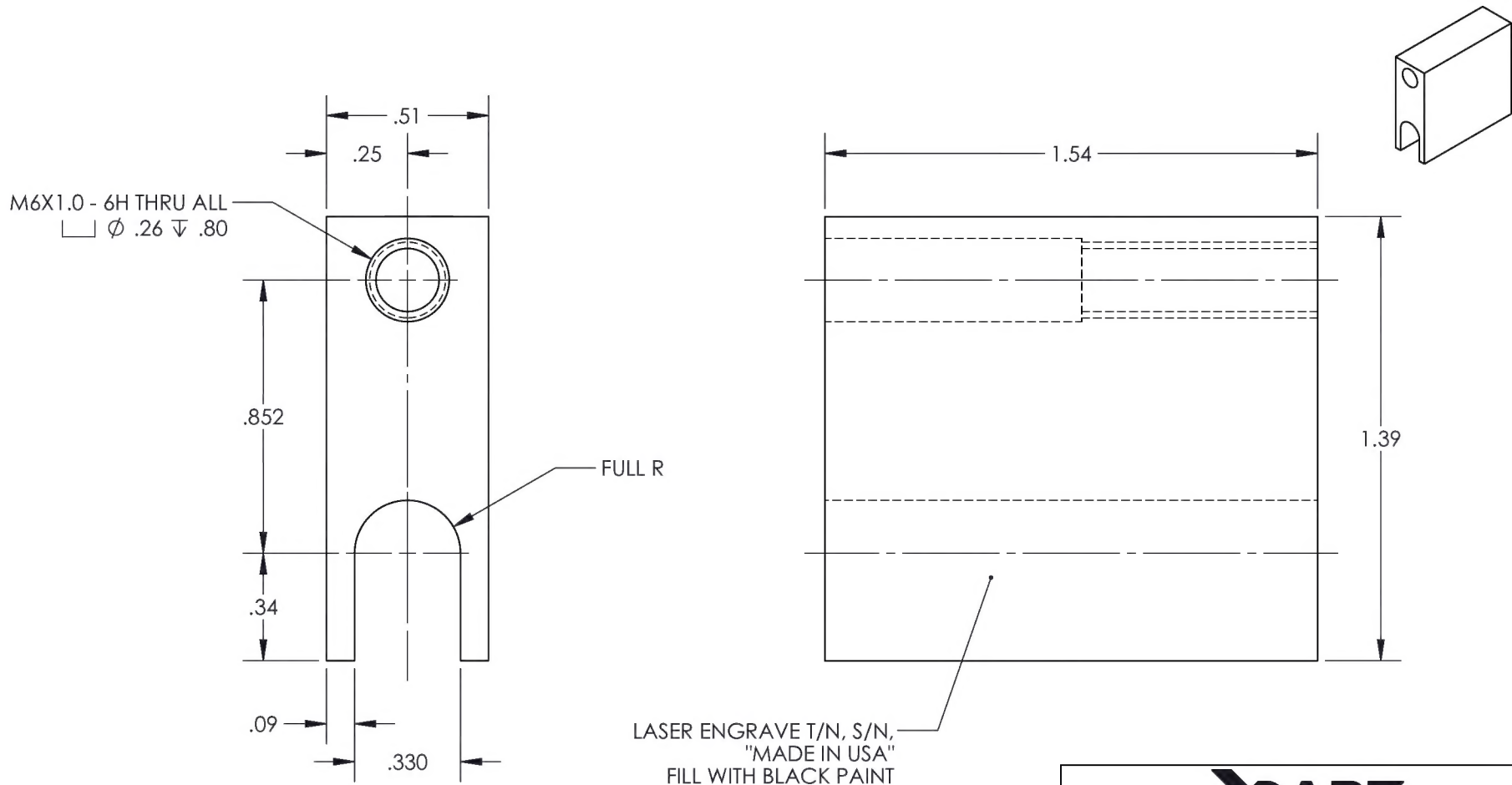
NOTE:  
REF. AIRBUS T/N: RBE1X56-153-866.

<b>DART</b> AEROSPACE	
TITLE <b>CLAMPING DEVICE</b>	
DWG NO. <b>RBE1X56-153-866</b>	REV <b>1</b>
MAT'L REPT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: <b>DUERFELDT</b>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: <b>CLOUGH</b>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: <b>ANDERSON</b>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: <b>LINDSAY</b>	USED ON MODEL
APPROVED: <b>GILBERT</b>	<b>H145</b>
SCALE <b>1:1</b>	DATE <b>8/16/2016</b>
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CLAMP	WHITE DELRIN/ACETAL		2
			-3	1	THUMB SCREW	4140/4142		3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

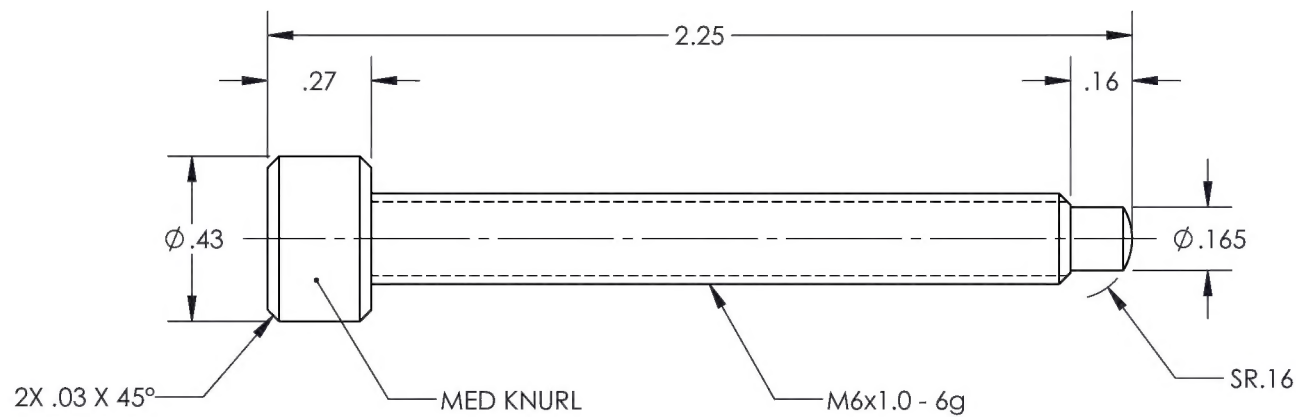
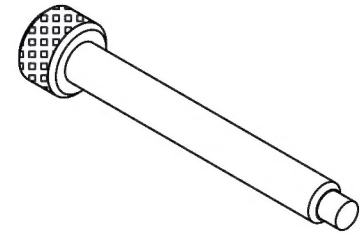


(1)  
CLAMP

<b>DART AEROSPACE</b>	
TITLE <b>CLAMPING DEVICE</b>	
DWG NO. <b>RBE1X56-153-866-1</b>	REV <b>1</b>
MAT'L <b>WHITE DELRIN/ACETAL</b>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT <b></b>	.XXX ± .005 FRACTIONS ± 1/8
FINISH <b></b>	.XX ± .01 ANGLES ± .5°
SPEC <b></b>	.X ± .1 SURFACES = 125°
DRAWN BY: <b>DUERFELDT</b>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: <b>CLOUGH</b>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: <b>ANDERSON</b>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: <b>LINDSAY</b>	USED ON MODEL
APPROVED: <b>GILBERT</b>	<b>H145</b>
SCALE <b>2:1</b>	DATE <b>8/16/2016</b>
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)  
THUMB SCREW

<b>DART AEROSPACE</b>	
TITLE <b>CLAMPING DEVICE</b>	
DWG NO. <b>RBE1X56-153-866-3</b>	REV <b>1</b>
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-34	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125°
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/16/2016	USED ON MODEL
SHEET 3 OF 3	H145